



UV surface cleaning by the RBD mini Z system

Type of analysis: XPS at ion beam sputtered ITO thin films

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XPS measurement conditions

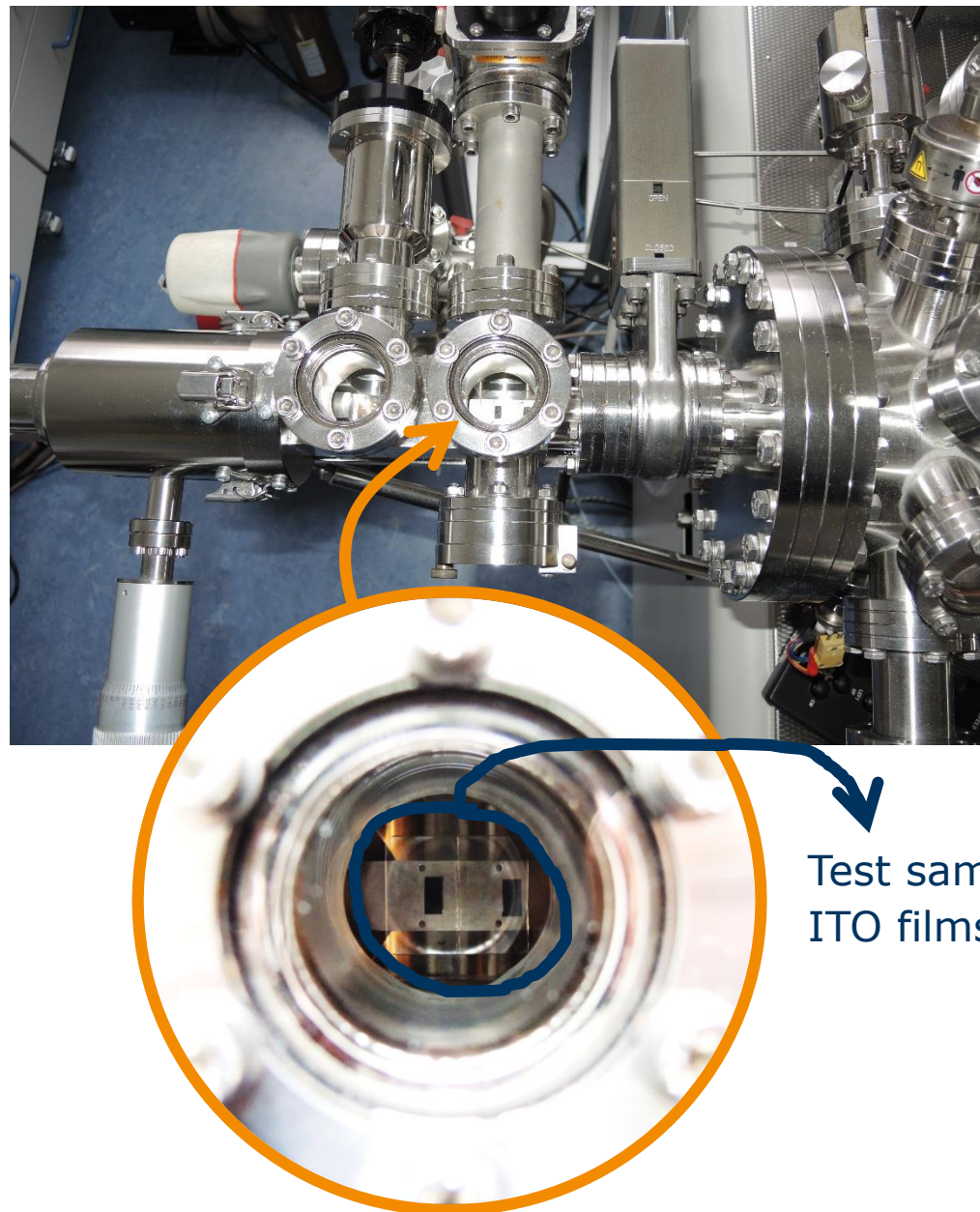


Load-lock
chamber

XPS equipment: Kratos Ultra DLD

- excitation with monochromatic Al K_{α} -radiation (1486.6 eV)
- hemispherical analyser: measurement with 40 eV pass energy
- delay line detector
- analysis spot size: 700 x 300 μm^2
- step width of the detail spectra: 0.1 eV
- spectra calibration to In 3d: $E_B = 444.5$ eV
- generally in XPS: no direct information about hydrogen and helium possible, only if compound peaks can be doubtless assigned

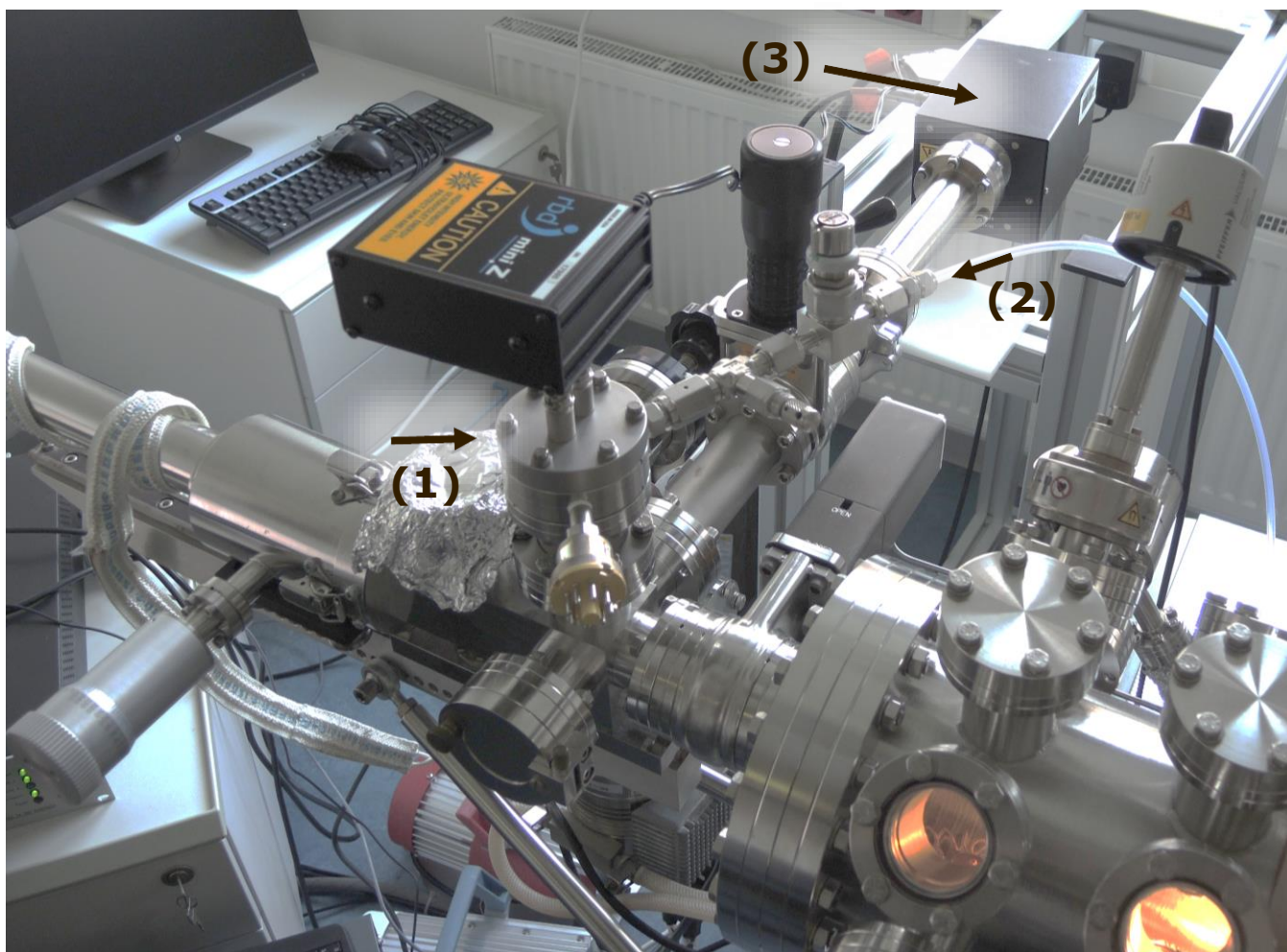
Kratos Ultra load-lock chamber



Test samples:
ITO films on glas

UV cleaning equipment at the load-lock chamber

HV cleaning operation



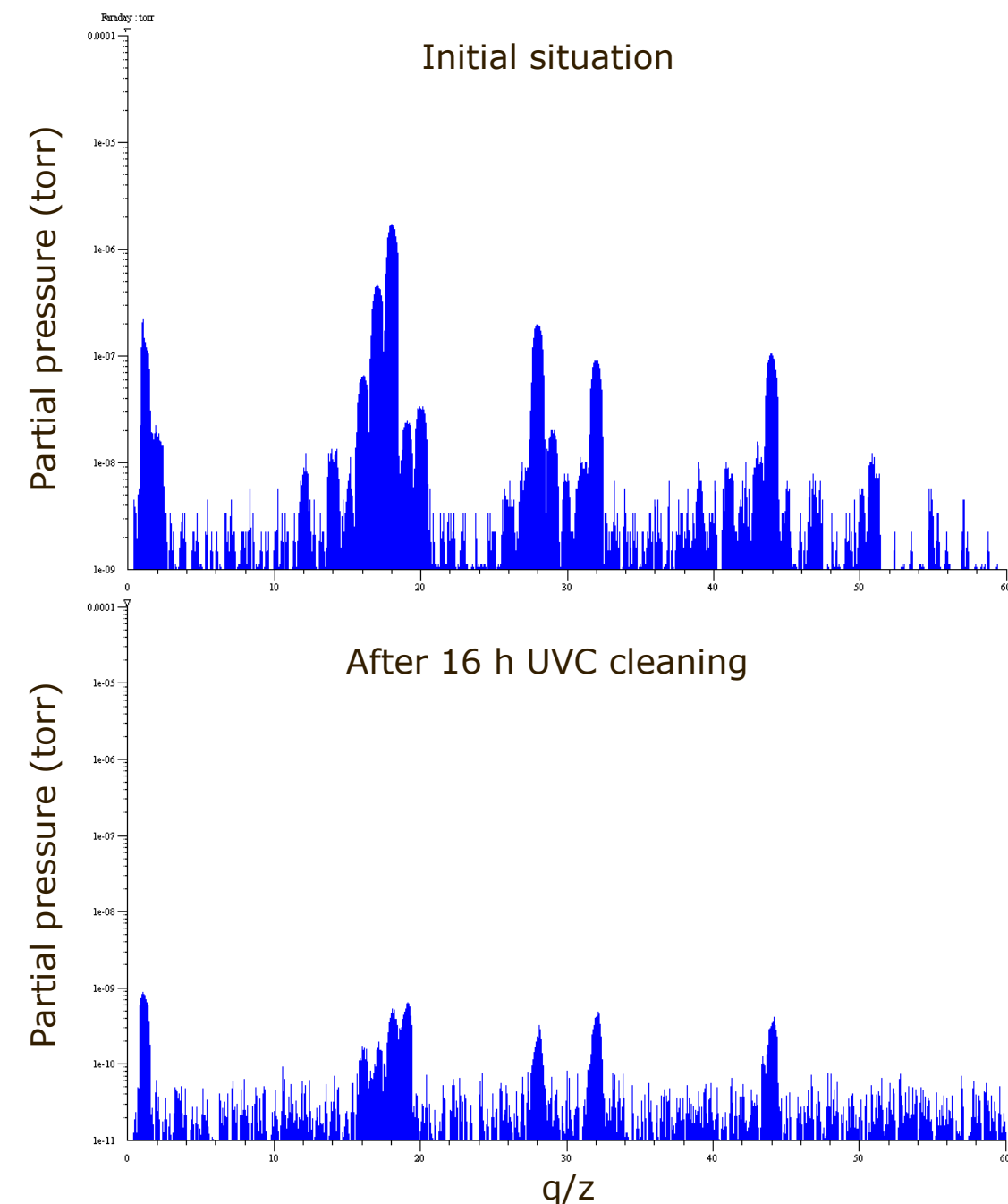
- (1) miniZ system with power supply
- (2) O₂ gas supply
- (3) RGA system

UV equipment: RBD mini Z

- 185 nm UVC radiation:
350 $\mu\text{W}/\text{cm}^2$ @ 6 cm distance
- Typical application field:
water vapor desorption in
vacuum systems
- O₂ background gas pressure in
high vacuum range: 10^{-4} mbar

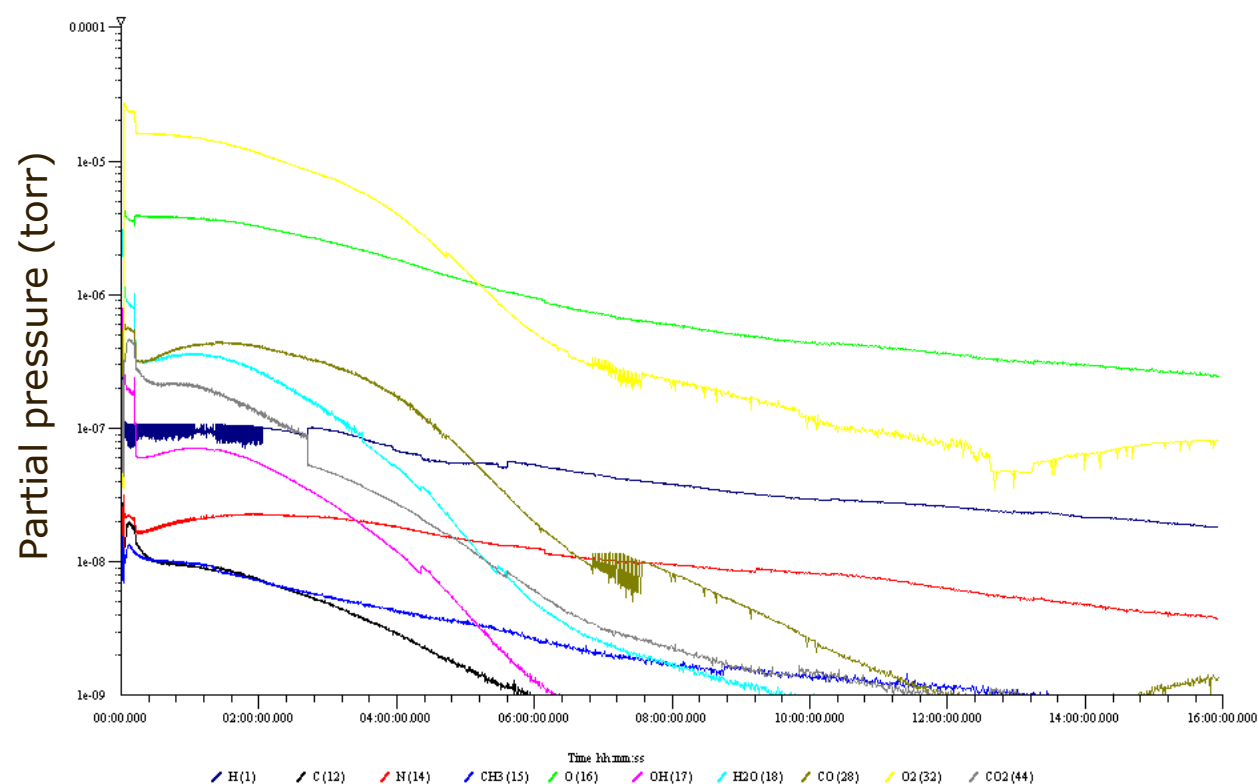


Cleaning test at HV conditions



RGA: Hiden HAL IV RC HALO 201

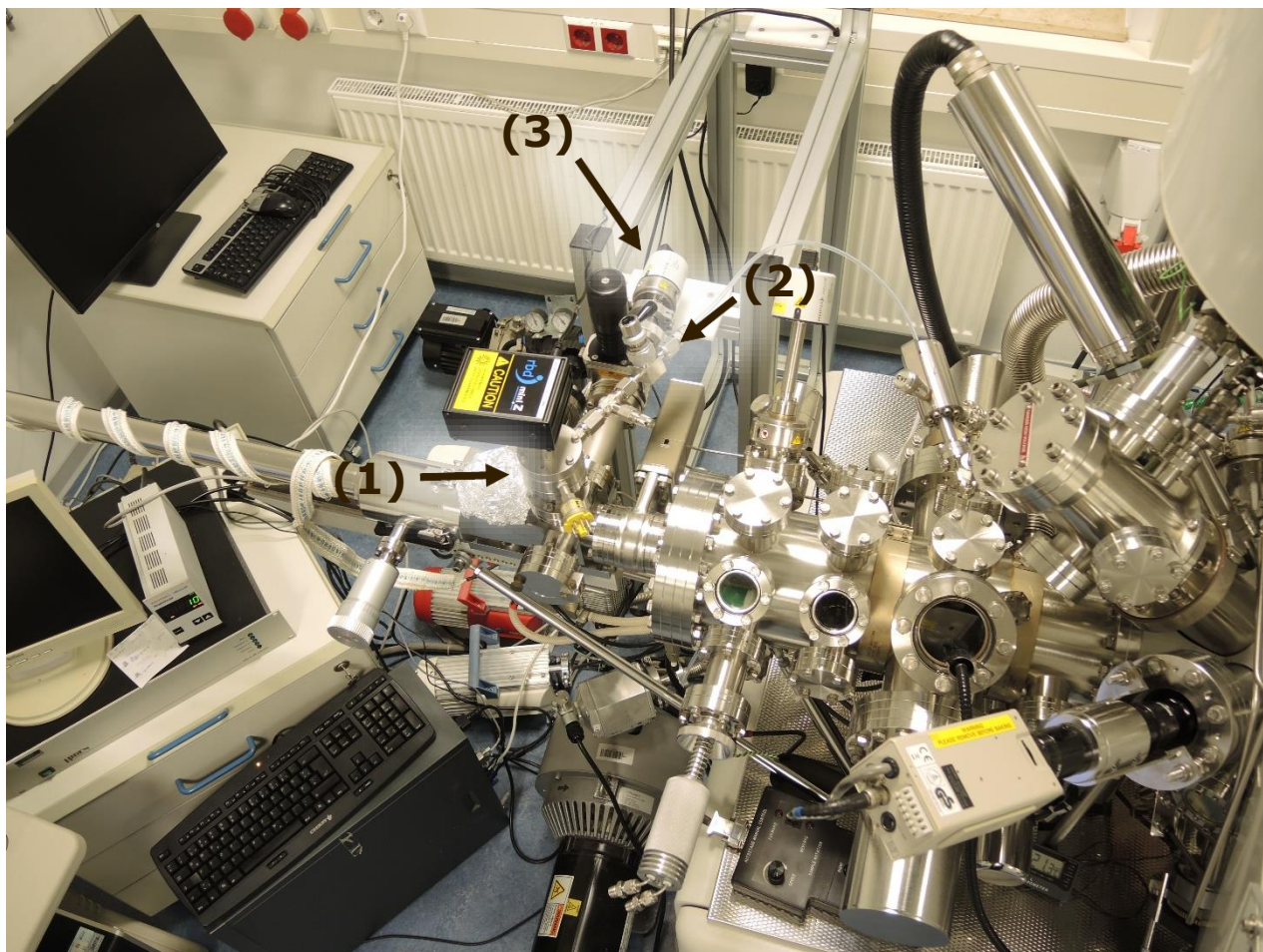
Low pressure UVC treatment with O_2 background:
 $p = 1 \times 10^{-4}$ mtorr



Continuous reduction of the partial pressures of
 OH, H_2O , O_2 , but also C, CO, and CO_2
 → UVC treatment allows not only the water vapor
 desorption, but also the removal of hydrocarbons

UV cleaning equipment at the load-lock chamber

FV cleaning operation



- (1) miniZ system with power supply
- (2) O₂ gas supply
- (3) Full range pressure gauge

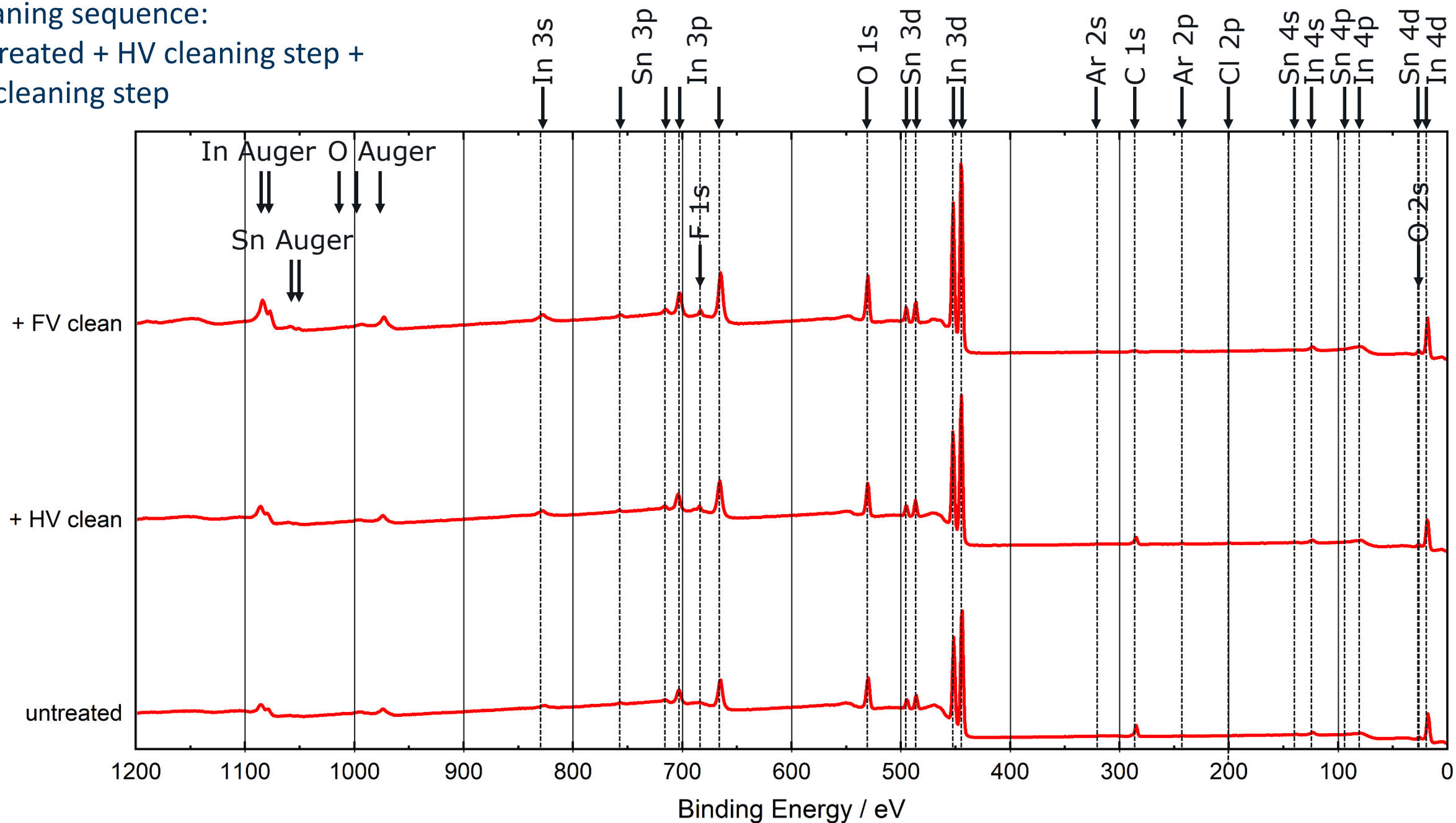
UV equipment: RBD mini Z

- 185 nm UVC radiation:
350 $\mu\text{W}/\text{cm}^2$ @ 6 cm distance
- Typical application field:
water vapor desorption in
vacuum systems
- O₂ background gas pressure in
fine vacuum range: 10 mbar

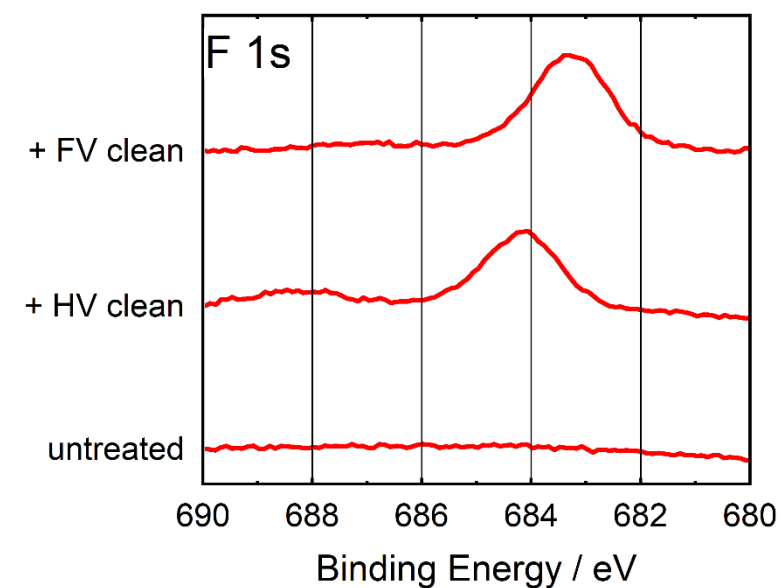
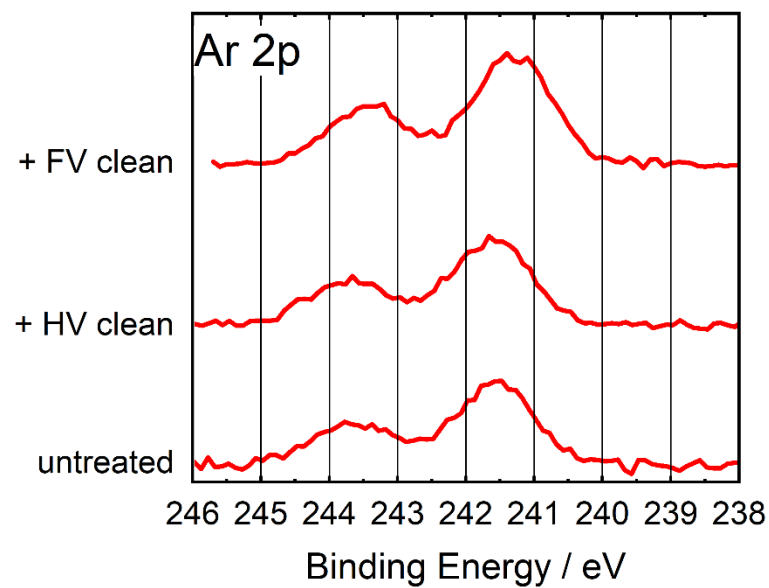
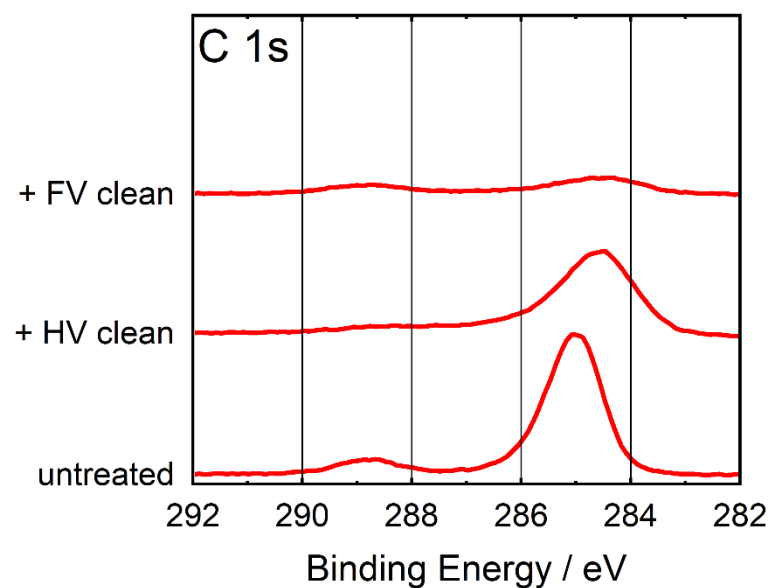
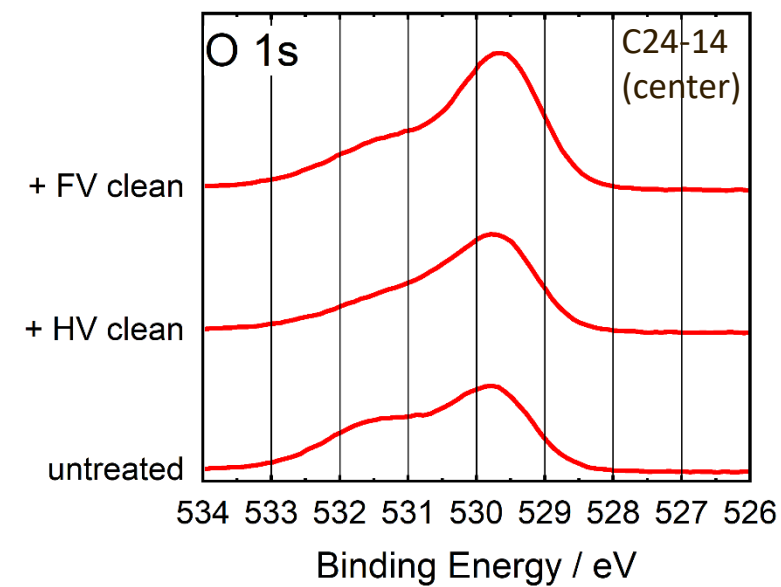
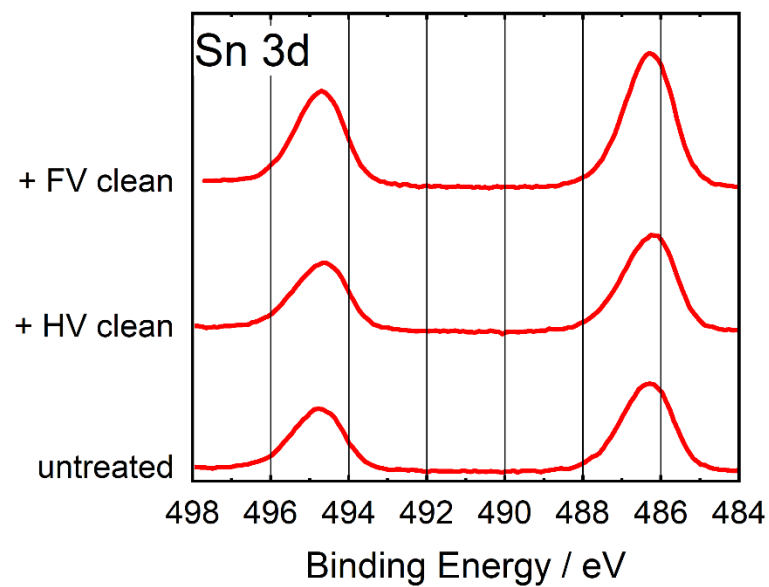
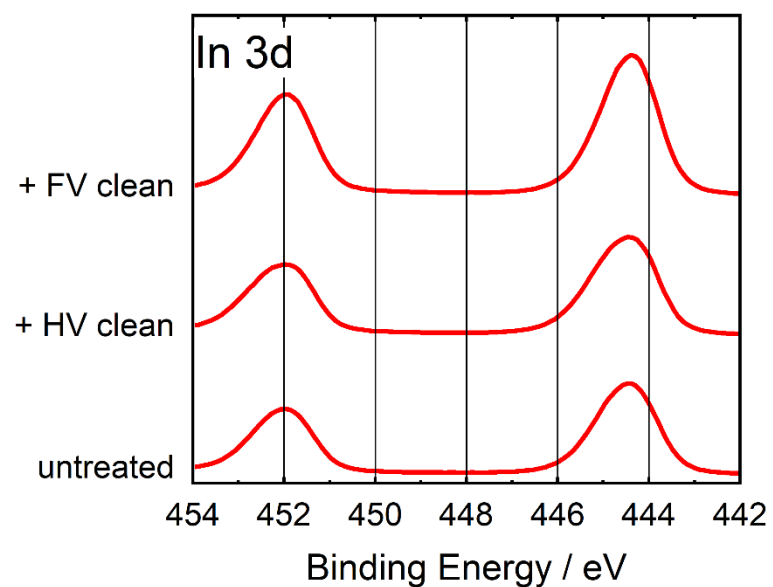


XPS - surface analysis

ITO sample: C24-14 / center
 cleaning sequence:
 untreated + HV cleaning step +
 FV cleaning step



Results: XPS analysis



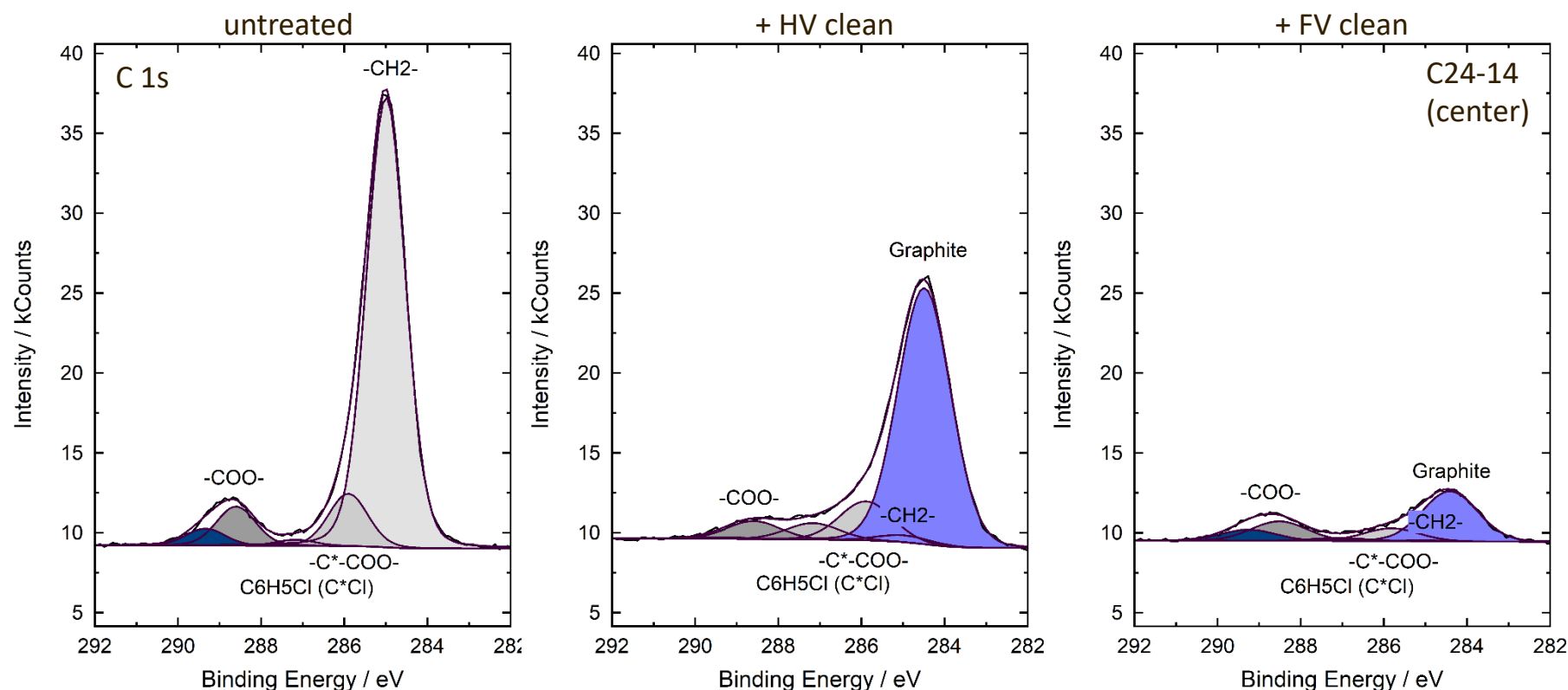
Results: XPS analysis

| center at% | In | Sn | O | C | Ar | F | Cl |
|------------|-------|------|-------|-------|------|------|------|
| untreated | 29.06 | 3.06 | 41.98 | 24.95 | 0.94 | -- | -- |
| + HV clean | 30.52 | 3.29 | 39.10 | 18.71 | 0.79 | 6.84 | 0.75 |
| + FV clean | 36.80 | 3.85 | 47.85 | 5.00 | 0.86 | 5.54 | 0.10 |

| border at% | In | Sn | O | C | Ar | F | Cl |
|------------|-------|------|-------|-------|------|------|------|
| untreated | 28.72 | 3.04 | 42.02 | 25.44 | 0.79 | -- | -- |
| + HV clean | 30.79 | 3.13 | 39.69 | 18.42 | 0.65 | 6.50 | 0.82 |
| + FV clean | 37.09 | 3.86 | 47.43 | 5.21 | 0.92 | 5.39 | 0.10 |

- high C content due to surface contaminations → strong decrease by UVC cleaning
- F & Cl fractions are related to impurities inside or on top of the ITO and appear not before cleaning
- ITO films are deposited by ion beam sputtering with process gas argon → Ar fractions

Effect of UVC cleaning – chemical analysis of C 1s



| | E_B (eV) | untreated | + HV clean | + FV clean |
|--------|------------|-----------|------------|------------|
| C-C | 284.5 | -- | 14.16 | 2.58 |
| CH2 | 285.0 | 19.87 | 0.38 | 0.04 |
| C*-COO | 285.7 | 2.32 | 2.16 | 0.66 |
| C*Cl | 287.1 | 0.27 | 0.92 | 0.16 |
| COO | 289.0 | 2.49 | 1.09 | 1.56 |

- ▮ The contaminations at the untreated sample show the typical polymer structure dominating at 285.0 eV (CH2).
- ▮ The first UVC treatment step in HV leads to a destruction of the polymer revealing mainly C-C bonds as in graphite.
- ▮ The second UVC treatment step in FV results in a strong reduction the C-C peak, i.e. the main carbon amount.
- ▮ Some fractions of carbon (COO) may be part of the ITO.